



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3716
Job Sheet 176229



Part No: 646.3716

Job Qty: 30 ea *32*

Part Name: Gauge Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		<i>a 18/04/23</i>
110	Waterjet	30 pcs	4/27/18	4/27/18	0.00	0.96	Waterjet1		<i>a 18/04/23</i>
120	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Waterjet-1		<i>a 18/04/23</i>
130	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC8-1		<i>38</i>
140	Brake NC	30 pcs	4/27/18	4/27/18	0.04	0.84	Brake NC 2		<i>38</i>
150	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC5		<i>38</i>
160	Outsource	30 pcs	4/27/18	4/27/18			ATG001-VC		<i>CT PAS-9</i>
170	QC	30 pcs	4/27/18	4/27/18	0.00	0.00	QC5		<i>JUN 08 2018</i>
180	Packaging	30 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		<i>JUN 08 2018</i>
190	QC21-SA	30 Ea	4/27/18	4/27/18	0.00	0.00	QC21		<i>JUN 11 2018</i>

Part Op 110 - 1-Cut as per Dwg ***GRAIN ALONG 2.41"***

Descriptions: 140 - USE 5/32" RAD DIE

160 - Issue P/O to ATG : *P0039782*

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

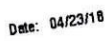
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.9180 sf (.0306 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	167	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gauge Bracket	0.500Inches	+ 0.006 - 0.001	0.506 0.499	
2	Gauge Bracket	0.150Inches	+ 0.005 - 0.001	0.155 0.149	
3	Gauge Bracket	0.500Inches	± 0.005	0.505 0.495	
4	Gauge Bracket	1.160Inches	± 0.005	1.165 1.155	



5	Gauge Bracket	2.000Inches ± 0.005	2.005 1.995
6	Gauge Bracket	1.250Inches ± 0.005	1.255 1.245
7	Gauge Bracket	0.380Inches ± 0.005	0.385 0.375
8	Gauge Bracket	0.500Inches ± 0.005	0.505 0.495
9	Gauge Bracket	1.510Inches ± 0.005	1.515 1.505
10	Gauge Bracket	0.080Inches ± 0.005	0.085 0.075

Plex 4/19/18 7:42 AM Dart.lajeunesse.marie

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	174095	646.3714	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$17.60/pcs	\$105.60
8	174093	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$8.00/pcs	\$48.00
	176229			Firmed	5/31/18	32 pcs	0 pcs	32 pcs	\$8.00/pcs	\$256.00
Sub Total:						38	0	38		\$304.00
9	175037	647.4112	Clip Issue P/O to ATG : _____	Firmed	5/31/18	10 pcs	0 pcs	10 pcs	\$8.85/pcs	\$88.50
Grand Total:									\$1,565.70	
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

DAS
11
9-89

Plex 5/29/18 9:24 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris oula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3311 RH Half Upper Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23031 PO: PO039782 Line: 3	Rev: A	
12 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23032 PO: PO039782 Line: 4	Rev: A	
38 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23036 PO: PO039782 Line: 8	Rev: A	DAS 11 9-89 JUN 08 2018 SPN-67
10 ea	Part: 647.4112 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23176 PO: PO039782 Line: 9	Rev: NC	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 7/6/18			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: <u><i>[Signature]</i></u>	
	Receiver Signature: <u><i>SPR-6-7.</i></u>	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		